



2023 PATCH NOTES

PRINTED TAGS

... **TAG REMOVAL** • We will no longer be offering tag removal as part of tag printing due to the damage rate associated with removing them.

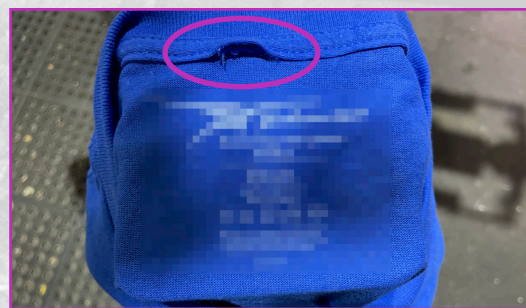
We will instead imprint the tag under the sewn in tag and let the customer/end user remove the tags at their own risk.

If tag removal is 100% necessary, we will then offer cutting them out for \$.25 on top of the .50 / \$1.00 imprint charge - based on the method used. (Keep in mind - some of the tag material may remain when cut.)

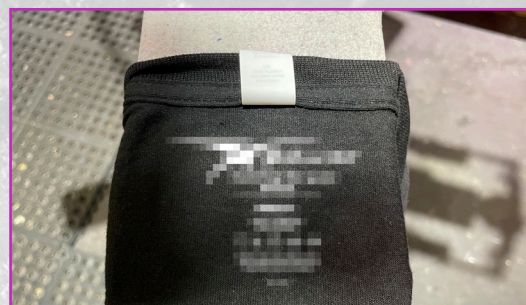
HEAT PRESS

... **PRICE UPDATE** • Heat press applications will now be \$2.00 per application.

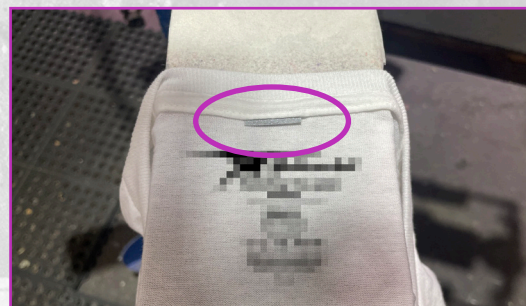
Just a reminder that all Heat Press vinyl should be ordered by the customer and sent to T Productions with the appropriate PO. A spread sheet of shirt sizes and name/number must be created and sent to T Productions for application.



Shirt Damage from removing tags.



Tag Print under sewn in tag.



Sewn in tag cut out.

Tag Printing.....	\$.50
Tag Transfers.....	\$ 1.00
Tag Cut Out.....	\$.25

Heat Press Application.....	\$ 2.00
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INK CHANGES

..... **PRICE UPDATE** • Pricing on orders that are less than 36 pieces now have a \$5.00 charge for each ink change.

(Updated Pricing Sheet Attached)

Ink Change..... \$5.00*
* Ink changes on orders less than 36 pieces will have a \$5.00 charge for each ink change. Ink changes on orders of 36 pieces or more will be FREE - however, if a design requires more than 2 ink changes then additional ink change charges will apply. (Ink changes across separate jobs are NOT FREE, and will require separate screen charges.)

ORDER FORMS

..... **REPEAT ORDERS** • The order form has a slight update to prevent the repeat field from being used on new orders.

Previous P.O or Invoice #? (Leave blank if order is not a repeat.)

Shipping Method*

Pick Up. Please pick up in the rear of our building

Shipping. We ship UPS daily

Supplier(s)*

Leave Blank if NOT a Repeat Order.

DASHBOARD

..... **REMINDER** • As a reminder, please ENTER THE NUMBER OF PRINTS (Not the number of garments) into this field. This ensures all order size are being calculated correctly upon initial scheduling. The system will recalculate the job as proofs and order forms become available.

Job P.O.*

Info on inbound freight must match the info typed into this field to prevent production delays. (Combining orders is discouraged)

Description

Not required, for dashboard/customer use only

Date*

Estimated Job Size*

Number of prints

Back Save



RESOURCE PAGE

..... **REMINDER** • Our web based resource page is a great place to find a wealth of information, to commonly asked questions - such as:

- Imprint Sizing Chart
- Imprint Load Chart
- Imprint Scaling Chart
- Commonly Used Pantone Colors
- And More!

Resources

Downloadable PDFs

- 2022 Patch Notes
- 2021 Patch Notes
- 2020 Patch Notes
- 2019 Patch Notes
- 2018 Patch Notes
- Artwork Requirements
- Email Flow Chart
- Imprint Load Chart
- Imprint Size Chart
- New Customer Info
- Pricing Sheet

Helpful Websites

- SAS Activewear (free freight when shipping in us)
- Alpha Benders
- SunMar
- Warehouse Magazine
- Pantone Library (use colors ending with C)
- UPS Tracking

Imprint Scaling Diagram

One image at 12" wide across different garment sizes.



01 / 03 / 23

MISCELLANEOUS CHARGES

Screen Charge.....\$15.00

Art Charge.....See Below

All orders include 1-Hr of art time. (Orders that exceed 1 Hr of art time will be charged \$50.00/Hr for each additional hour). Art files can be purchased for external use, and are billed by the total art time accumulated.

White Ink.....See Below

We consider white a 2 color imprint which requires two screens and a 2 color running charge. We do offer a discount for fewer than 36 pcs. which is 1 screen but still a 2 color running charge.

Pre - Production Sample\$50.00

Heat Press Application.....\$2.00

Ink Change..... \$5.00*

* Ink changes on orders less than 36 pieces will have a \$5.00 charge for each ink change. Ink changes on orders of 36 pieces or more will be FREE - however, if a design requires more than 2 ink changes then additional ink change charges will apply. (Ink changes across separate jobs are NOT FREE, and will require separate screen charges.)

Bump Credit.....\$ 10%

Rush Charge.....10 % ...9-5 Days

Super Rush Charge....20 % ...4-1 Days

Percentage is taken from a job's total cost, based on 10 Day turnaround.

Tag Printing (T-Shirts).....\$.50

Tag Transfers (Fleece)..... \$1.00

Tag Cut Out (All Garments).....\$.25

RUN CHARGE

Pieces	Colors											
	1.	2.	3.	4.	5.	6.	7.	8.	9.	10.	11.	12.
12-35	\$1.20	\$1.40	\$1.60	\$1.80	\$2.00	\$2.20	\$2.40	\$2.60	\$2.80	\$3.00	\$3.20	\$3.40
36-143	\$.95	\$1.15	\$1.35	\$1.55	\$1.75	\$1.95	\$2.15	\$2.35	\$2.55	\$2.75	\$2.95	\$3.15
144-287	\$.85	\$1.05	\$1.25	\$1.45	\$1.65	\$1.85	\$2.05	\$2.25	\$2.45	\$2.65	\$2.85	\$3.05
288-575	\$.75	\$.95	\$1.15	\$1.35	\$1.55	\$1.75	\$1.95	\$2.15	\$2.35	\$2.55	\$2.75	\$2.95
576-1151	\$.70	\$.85	\$1.00	\$1.15	\$1.30	\$1.45	\$1.60	\$1.75	\$1.90	\$2.05	\$2.20	\$2.35
1152-2303	\$.65	\$.80	\$.95	\$1.10	\$1.25	\$1.40	\$1.55	\$1.70	\$1.85	\$2.00	\$2.15	\$2.30
2304-4607	\$.60	\$.75	\$.90	\$1.05	\$1.20	\$1.35	\$1.50	\$1.65	\$1.80	\$1.95	\$2.10	\$2.25
4608+	\$.55	\$.65	\$.75	\$.85	\$.95	\$1.05	\$1.15	\$1.25	\$1.35	\$1.45	\$1.55	\$1.65

Prices subject to change.

Please allow 0.01% Spoilage Rate

PRICING FORMULA

$$\text{Screen Charge Total} \div \text{Quantity Total} + \text{Run Charge} = \text{Printing Cost Per Location}$$

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